



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D066-1016-115
Job Sheet 169862



Part No: D066-1016-115

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ fixed provisions, full



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.28 as per iin rev.b DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Stores/Pkg-2		JAN 30 2018
110	Packaging	1 pcs	2/9/18	2/9/18	0.00	0.00	Packaging1		FEB 20 2018
120	QC	1 pcs	2/9/18	2/9/18	0.00	0.00	QC4		FEB 20 2018
125	DC	1 pcs	2/9/18	2/9/18	0.00	0.00	DC		SMO
130	Packaging	1 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1		SMO
140	QC21-FG	1 Ea	2/9/18	2/9/18	0.00	0.00	QC21		DAS

Part Op 125 - Photocopy bluefile & type labels per PPP D066-1016-115 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D066-1016-115 Location:

21
9-80

FEB 21 2018
P1000

000232

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-12A	8	171	0	0
	D5350-041	1	1	0	0
	D5350-043	1	0	0	0
	D5352-1	4	96	0	0
	D5354-041	1	1	0	0
	D5354-042	1	1	0	0
	D5355-041	2	4	0	0
	D5358-1	2	14	0	0
	D5445-041	1	1	0	0
	D5445-042	1	1	0	0
	MS20392-4C57	4	6	0	0
	MS24665-229	4	148	0	0
	MS27151-7	8	18	0	0
	NAS1149D0463J	8	5,772	0	0
	NAS1149F0563P	4	108	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S036798

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



R66 Heli – Utility – Basket fixed provisions, full

PART NO: D066 – 1016 – 115
Original Serial #: S036798

Revision:

Operation: Start up Operation
Change No: CHG001

01/30/18

Job No: 169862



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000232

Tel (613) 632-5200

Containers on Master Unit 000232				
Serial No	Part No	Customer Part No	Status	Quantity
S031684	AN4-12A	AN4-12A	Allocated	8
F163118	D5350-041		Allocated	1
S031681	D5352-1		Allocated	4
F163123	D5354-041		Allocated	1
F163124	D5354-042		Allocated	1
S031675	D5355-041	D5355-041	Allocated	2
S031669	D5358-1		Allocated	2
S007374	D5445-041		Allocated	1
S007428	D5445-042		Allocated	1
S031633	MS20392-4C57		Allocated	4
S031619	MS24665-229		Allocated	4
S031615	MS27151-7		Allocated	8
S031612	NAS1149D0463J	NAS1149D0463J	Allocated	8
S031610	NAS1149F0563P		Allocated	4

D5358-043 5049111

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -012	Qty -111	Qty -113	Qty -115	Qty -121	Qty -123	Part Number	Description
X							D066-1016-011	R66 QR HELI-UTILITY-BASKET, LH
	X						D066-1016-012	R66 QR HELI-UTILITY-BASKET, RH
		X					D066-1016-111	CROSSTUBE CLAMP KIT
			X				D066-1016-113	CROSSTUBE CLAMP + LONGITUDINAL BEAM KIT
1	1			X			D066-1016-115	BASKET MOUNTING PROVISIONS KIT
					X		D066-1016-121	FWD LID GAS SPRING UPGRADE (OPTIONAL)
						X	D066-1016-123	FWD FIXED STEP UPGRADE (OPTIONAL)
1							D5337-011	BASKET ASSEMBLY, LH
	1						D5337-012	BASKET ASSEMBLY, RH
					2		D3953-17	GAS SPRING SPACER
					1		D3953-19	GAS SPRING BRACKET
					1		D3953-21	GAS SPRING BRACKET
					2		D3953-3	GAS SPRING STUD
					2		D3953-7	GAS SPRING SPACER
					2		D3953-9	GAS SPRING WASHER
					1		D3969-7	GAS SPRING
				1			D5350-041	R66 FWD CROSS BEAM ASSEMBLY
				1			D5350-043	R66 AFT CROSS BEAM ASSEMBLY
		4	4	4			D5352-1	CUSHION
		1	1	1			D5354-041	R66 FWD CLAMP ASSEMBLY, LH
		1	1	1			D5354-042	R66 FWD CLAMP ASSEMBLY, RH
		2	2	2			D5355-041	R66 AFT CLAMP ASSEMBLY
1	1						D5357-041	STRUT ASSEMBLY
		2	2	2			D5358-1	COVER PLATE
			1	1			D5445-041	LONGITUDINAL BEAM ASSEMBLY, LH
			1	1			D5445-042	LONGITUDINAL BEAM ASSEMBLY, RH
						1	D5510-041	FWD STEP
					2		AN310C4	NUT, CASTELLATED
					4		AN3-14A	BOLT
			8	8			AN4-12A	BOLT
						2	AN4-14A	BOLT
				4			MS20392-4C57	PIN
					4		MS21042L3	NUT
						2	MS21042L4	NUT
				4			MS24665-229	COTTER PIN
					2		MS24665-300	COTTER PIN
		8	8	8			MS27151-7	STAMPED NUT
					2		NAS1149C0432R	WASHER
			8	8		4	NAS1149D0463J	WASHER
				4			NAS1149F0563P	WASHER
					8		NAS1149F0332P	WASHER